# ACFL-6211T, ACFL-6212T

Automotive High Speed, Low Power Digital Optocoupler with R<sup>2</sup>Coupler<sup>TM</sup> Isolation in a Stretched 12-Pin Surface Mount Plastic Package



# **Data Sheet**



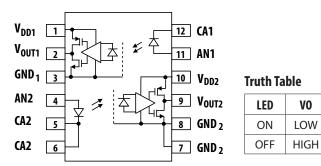
## Description

The ACFL-6211T and ACFL-6212T are automotive grade dual channel, bi-directional, high speed digital CMOS optocouplers. The stretched SO-12 stretched package outline is designed to be compatible with standard surface mount processes and occupies the same land area as their single channel equivalent, ACPL-K71T and ACPL-K72T, in stretched SO8 package.

This digital optocoupler uses an insulating layer between the light emitting diode and an integrated photo detector to provide electrical insulation between input and output. Each channel of the digital optocoupler has a CMOS detector IC with an integrated photodiode, a high speed trans-impedance amplifier, and a voltage comparator with an output driver. Each channel is also isolated from the other.

Avago R<sup>2</sup>Coupler technology provides reinforced insulation and reliability that delivers safe signal isolation critical in automotive and high temperature industrial applications.

## **Functional Diagram**



Note: The connection of a 1  $\mu F$  bypass capacitor between pins 1 and 3 and pins 8 and 10 is recommended.

## Features

- Qualified to AEC Q100 Grade 1 Test Guidelines
- Automotive Wide Temperature Range: -40°C to +125°C
- 5 V CMOS compatibility
- 40 kV/µs Common-Mode Rejection at V<sub>CM</sub>=1000V (typ)
- Low Propagation Delay :
- ACFL-6211T: 25ns @ I<sub>F</sub> = 10mA (typ)
- ACFL-6212T: 60ns @ I<sub>F</sub> = 4mA (typ)
- Compact, Auto-Insertable Stretched SO12 Packages
- Worldwide Safety Approval:
  - UL 1577 recognized, 5kV<sub>RMS</sub>/1 min.
  - CSA Approved
  - IEC/EN/DIN EN 60747-5-5

#### Applications

- Automotive IPM Driver for DC-DC converters and motor inverters
- CANBus and SPI Communications Interface
- High Temperature Digital/Analog Signal Isolation
- Power Transistor Isolation

**CAUTION:** It is advised that normal static precautions be taken in handling and assembly of this component to prevent damage and/or degradation which may be induced by ESD. The components featured in this datasheet are not to be used in military or aerospace applications or environments.

#### **Pin Description**

Pin No.	Pin Name	Description	Pin No.	Pin Name	Description
1	V <sub>DD1</sub>	Primary Side Power Supply	7	GND2	Secondary Side Ground
2	V <sub>OUT1</sub>	Output 1	8	GND2	Secondary Side Ground
3	GND1	Primary Side Ground	9	V <sub>OUT2</sub>	Output 2
4	AN2	Anode 2	10	V <sub>DD2</sub>	Secondary Side Power Supply
5	CA2	Cathode 2	11	AN1	Anode 1
6	CA2	Cathode 2	12	CA1	Cathode 1

#### **Ordering Information**

Part number	Option (RoHS Compliant)	Package	Surface Mount	Tape & Reel	UL 5000 Vrms/ 1 Minute rating	IEC/EN/DIN EN 60747-5-5	Quantity
ACFL-6211T	-000E	Stretched	Х		Х		80 per tube
	-060E	SO-12	Х		Х	Х	80 per tube
	-500E	· -	Х	Х	Х		1000 per reel
	-560E	-	Х	Х	Х	Х	1000 per reel
ACFL-6212T	-000E	Stretched	Х		Х		80 per tube
	-060E	SO-12	Х		Х	Х	80 per tube
	-500E	-	Х	Х	Х		1000 per reel
	-560E	· -	Х	Х	Х	Х	1000 per reel

To order, choose a part number from the part number column and combine with the desired option from the option column to form an order entry.

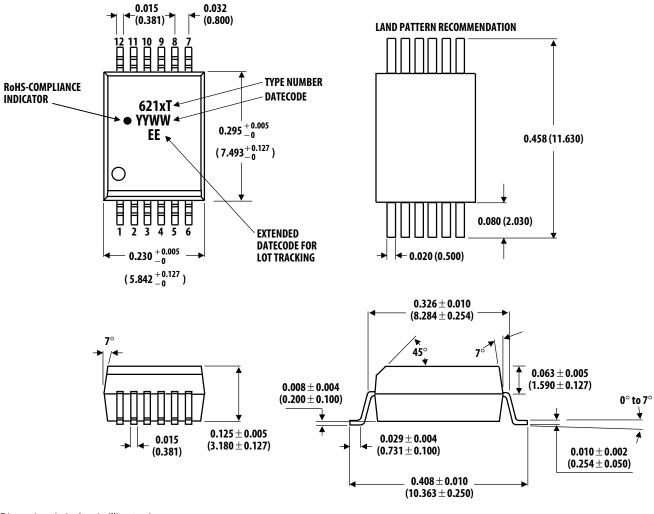
Example 1:

ACFL-6212T-560E to order product of SSO-12 Surface Mount package in Tape and Reel packaging with IEC/EN/DIN EN 60747-5-5 Safety Approval in RoHS compliant.

Option datasheets are available. Contact your Avago sales representative or authorized distributor for information.

## **Package Outline Drawing**

**12-Lead Surface Mount** 



Dimensions in inches (millimeters) Lead coplanarity = 0.004 inches (0.1mm)

## **Recommended Pb-Free IR Profile**

Recommended reflow condition as per JEDEC Standard, J-STD-020 (latest revision).

Note: Non-halide flux should be used

## **Regulatory Information**

UL	UL 1577, component recognition program up to $V_{ISO} = 5kV_{RMS}$						
CSA	Approved under CSA Component Acceptance Notice #5						
IEC/EN/	/DIN EN 60747-5-5 Approved under IEC/EN/DIN EN 60747-5-5						

The ACFL-6211T and ACFL-6212T are approved by the following organizations:

## **Insulation and Safety Related Specifications**

		ACFL-6211T /		
Parameter	Symbol	ACFL-6212T	Units	Conditions
Minimum External Air Gap (Clearance)	L(101)	8.3	mm	Measured from input terminals to output terminals, shortest distance through air.
Minimum External Tracking (Creepage)	L(102)	8.5	mm	Measured from input terminals to output terminals, shortest distance path along body.
Minimum Internal Plastic Gap (Internal Clearance)		0.08	mm	Through insulation distance conductor to conductor, usually the straight line distance thickness between the emitter and detector.
Tracking Resistance (Comparative Tracking Index)	CTI	175	V	DIN IEC 112/VDE 0303 Part 1
Isolation Group (DIN VDE0109)		Illa		Material Group (DIN VDE 0109)

## IEC / EN / DIN EN 60747-5-5 Insulation Related Characteristic (Option 060E and 560E)

Description	Symbol	Characteristic	Units
Installation classification per DIN VDE 0110/1.89, Table 1			
for rated mains voltage ≤ 600 V rms		1-111	
for rated mains voltage < 1000 V rms		1-111	
Climatic Classification		40/125/21	
Pollution Degree (DIN VDE 0110/1.89)		2	
Maximum Working Insulation Voltage	V <sub>IORM</sub>	1140	V <sub>PEAK</sub>
Input to Output Test Voltage, Method b	V <sub>PR</sub>	2137	V <sub>PEAK</sub>
$V_{IORM} \times 1.875 = V_{PR}$ , 100% Production Test with $t_m = 1$ sec, Partial Discharge < 5 pC			
Input to Output Test Voltage, Method a	V <sub>PR</sub>	1824	VPEAK
$V_{IORM} \times 1.6 = V_{PR}$ , Type and sample test, $t_m = 10$ sec, Partial Discharge < 5 pC			
Highest Allowable Overvoltage (Transient Overvoltage, t <sub>ini</sub> = 60 sec)	VIOTM	6000	VPEAK
Safety Limiting Values (Maximum values allowed in the event of a failure)			
Case Temperature	Ts	175	°C
Input Current	I <sub>S,INPUT</sub>	230	mA
Output Power	P <sub>S,OUTPUT</sub>	600	mW
Insulation Resistance at $T_S$ , $V_{IO} = 500 V$	Rs	10 <sup>9</sup>	Ω

## Absolute Maximum Ratings

Parameter	Symbol	Min.	Max.	Units	Condition
Storage Temperature	Ts	-55	+150	°C	
Ambient Operating Temperature <sup>[1]</sup>	TA	-40	+125	°C	
Junction Temperature	Τj		+150	°C	
Supply Voltages	V <sub>DD</sub>	0	6.5	V	
Output Voltage	Vo	-0.5	V <sub>DD</sub> +0.5	V	
Average Forward Input Current	I <sub>F</sub>	-	20.0	mA	
Peak Transient Input Current (IF at 1us pulse width, <10% duty cycle)	I <sub>F(TRAN)</sub>		1 80	A mA	≤1us Pulse Width, 300pps ≤1us Pulse Width, <10%Duty Cycle
Reverse Input Voltage	Vr	-	5	V	
Input Power Dissipation	PI		40	mW	
Average Output Current	lo		10	mA	
Output Power Dissipation	Ро		30	mW	
Lead Solder Temperature	260°C for	· 10 sec., 1.6	i mm below se	ating pla	ne
Solder Reflow Temperature Profile	See Solde	er Reflow Te	emperature Pro	ofile Secti	on

## **Recommended Operating Conditions**

Parameter	Symbol	Min.	Max.	Units	Note
Supply Voltage	V <sub>DD</sub>	3.0	5.5	V	
Operating Temperature	T <sub>A</sub>	-40	125	°C	
Forward Input Current	I <sub>F(ON)</sub>	4.0	15	mA	
Forward Off State Voltage	V <sub>F(OFF)</sub>		0.8	V	
Input Threshold Current	I <sub>TH</sub>		3.5	mA	

## **Electrical Specifications**

Over recommended operating conditions. All typical specifications are at  $T_A=25$  °C,  $V_{DD}=5V$ .

Parameter	Symbol	Min.	Тур.	Max.	Units	<b>Test Conditions</b>	Fig
LED Forward Voltage	V <sub>F</sub>	1.45	1.5	1.75	V	$I_F = 10 \text{mA}, T_A = 25^{\circ}\text{C}$	
		1.25	1.5	1.85	V	$I_F = 10 \text{mA}$	
VF Temperature Coefficient			-1.5		mV/°C		
Input Threshold Current	I <sub>TH</sub>		1.3	3.5	mA		2
Input Capacitance	C <sub>IN</sub>		90		pF		
Input Reverse Breakdown Voltage	BV <sub>R</sub>	5.0			V	I <sub>R</sub> = 10 μA	
Logic High Output Voltage	V <sub>OH</sub>	V <sub>DD</sub> -0.6			V	I <sub>OH</sub> = -3.2mA	4
Logic Low Output Voltage	V <sub>OL</sub>			0.6	V	$I_{OL} = 4mA$	3
Logic Low Output Supply Current (per channel)	I <sub>DDL</sub>		0.9	1.5	mA		
Logic High Output Supply Current (per channel)	IDDH		0.9	1.5	mA		

#### ACFL-6211T High Speed Mode Switching Specifications

Over recommended operating conditions:  $T_A = -40^{\circ}C$  to  $+125^{\circ}C$ , 4.5 V  $\leq V_{DD} \leq 5.5$  V. All typical specifications are at  $T_A=25^{\circ}C$ ,  $V_{DD}=5V$ .

Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions	Fig	Note
Propagation Delay Time to Logic Low Output	t <sub>PHL</sub>		25	35	ns	$V_{in} = 4.5V-5.5V,$ $R_{in} = 390\Omega + /-5\%,$	5, 9, 11	1, 2, 3
Propagation Delay Time to Logic High Output	t <sub>PLH</sub>		25	35	ns	$C_{in} = 100 \text{pF}, C_L = 15 \text{pF}$		
Pulse Width Distortion	PWD		0	12	ns	<ul> <li>Output low threshold = 0.8V</li> </ul>		
Propagation Delay Skew	t <sub>PSK</sub>			15	ns	Output high threshold =		
Output Rise Time (10% – 90%)	t <sub>R</sub>		10		ns	<sup>—</sup> 80% of Vdd		
Output Fall Time (90% - 10%)	t <sub>F</sub>		10		ns	_		
Common Mode Transient Immunity at Logic High Output	CM <sub>H</sub>	15	25		kV/μs	$\begin{split} V_{in} &= 0V \; R_{in} = 390 \Omega \pm 5\%, \\ C_{in} &= 100 \text{pF}, \; V_{cm} = 1000 \text{V}, \\ T_{A} &= 25^{\circ}\text{C} \end{split}$		4
Common Mode Transient Immunity at Logic High Output	CM <sub>L</sub>	15	25		kV/μs	$\begin{split} V_{in} &= 4.5 \text{V-}5.5 \text{V} \ , \\ R_{in} &= 390 \Omega \pm 5 \% , \\ C_{in} &= 100 \text{pF} , \text{V}_{cm} = 1000 \text{V} , \\ T_{\text{A}} &= 25^{\circ} \text{C} \end{split}$		5

## ACFL-6212T Low Power Mode Switching Specifications

Over recommended operating conditions:  $T_A = -40^{\circ}C$  to  $+125^{\circ}C$ ,  $3.0 V \le V_{DD} \le 5.5 V$  All typical specifications at  $25^{\circ}C$  and  $V_{DD} = 5V$ .

Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions	Fig	Note
Propagation Delay Time to Logic Low Output	t <sub>PHL</sub>		60	100	ns	$I_F = 4mA, C_L = 15pF$	7, 12	1, 2, 3
Propagation Delay Time to Logic High Output	t <sub>PLH</sub>		35	100	ns	_		
Pulse Width Distortion	PWD		25	50	ns			
Propagation Delay Skew	t <sub>PSK</sub>			60	ns			
Output Rise Time (10% – 90%)	t <sub>R</sub>		10		ns	_		
Output Fall Time (90% - 10%)	t <sub>F</sub>		10		ns			
Common Mode Transient Immunity at Logic High Output	CM <sub>H</sub>	25	40		kV/µs	Using Avago LED Driving Circuit, $V_{IN} = 0V$ , $R_1 = 330\Omega \pm 5\%$ , $R_2 = 330\Omega \pm 5\%$ , $V_{CM} = 1000V$ , $T_A = 25^{\circ}C$		4
Common Mode Transient Immunity at Logic Low Output	CML	25	40		kV/µs	Using Avago LED Driving Circuit, $V_{IN}$ =4.5-5.5V, $R_1 = 330\Omega \pm 5\%$ , $R_2 = 330\Omega \pm 5\%$ , $V_{CM} = 1000V$ , $T_A = 25^{\circ}C$		5

#### **Package Characteristics**

All Typical at  $T_A = 25^{\circ}C$ .

Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions	Notes
Input-Output Momentary Withstand Voltage	V <sub>ISO</sub>	5000			Vrms	RH ≤ 50%, t = 1 min. T <sub>A</sub> = 25°C	6, 7
Input-Output Resistance	R <sub>I-O</sub>		10 <sup>14</sup>		Ω	$V_{I-O} = 500 V dc$	6
Input-Output Capacitance	C <sub>I-O</sub>		0.6		pF	$f = 1 MHz$ , $T_A = 25^{\circ}C$	6

Notes:

1.  $t_{PHL}$  propagation delay is measured from the 50% ( $V_{IN}$  or  $I_F$ ) on the rising edge of the input pulse to the 0.8V of  $V_{DD}$  of the falling edge of the  $V_O$  signal.  $t_{PLH}$  propagation delay is measured from the 50% ( $V_{IN}$  or  $I_F$ ) on the falling edge of the input pulse to the 80% level of the rising edge of the  $V_O$  signal.

2. PWD is defined as |t<sub>PHL</sub> - t<sub>PLH</sub>|.

3. t<sub>PSK</sub> is equal to the magnitude of the worst case difference in t<sub>PHL</sub> and/or t<sub>PLH</sub> that will be seen between units at any given temperature within the recommended operating conditions.

4. CM<sub>H</sub> is the maximum tolerable rate of rise of the common mode voltage to assure that the output will remain in a high logic state.

5. CM<sub>L</sub> is the maximum tolerable rate of fall of the common mode voltage to assure that the output will remain in a low logic state.

6. Device considered a two terminal device: pins 1 to 6 shorted together, and pins 7 to 12 shorted together.

7. In accordance with UL 1577, each optocoupler is proof tested by applying an insulation test voltage  $> 6000V_{RMS}$  for 1 second.

#### **Typical Performance Plots**

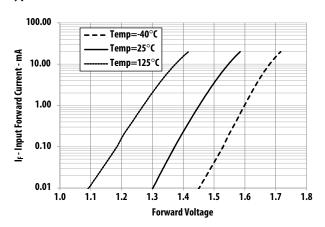


Figure 1. Typical Diode Input Forward Current Characteristic

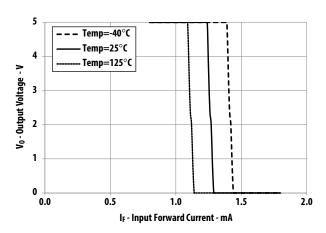


Figure 2. Typical Output Voltage vs Input Forward Current

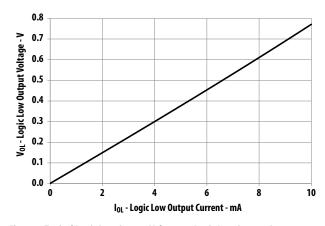


Figure 3 Typical Logic Low Output Voltage vs Logic Low Output Current

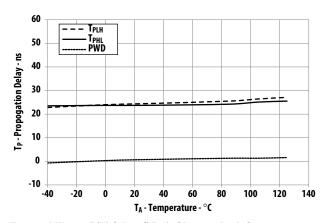


Figure 5. ACFL-6211T (High Speed) Typical Propagation Delay vs Temperature, VIN=4.5V, RIN=390 $\Omega$ , CIN=100pF

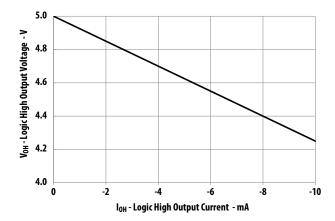


Figure 4. Typical Logic High Output Voltage vs Logic High Output Current

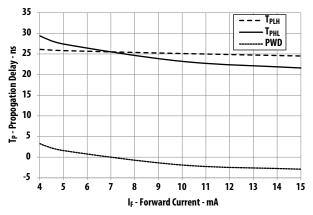


Figure 6. ACFL-6211T (High Speed) Typical Propagation Delay vs Input Forward Current, VIN=4.5V, RIN=390 $\Omega$ , CIN=100pF, TA=25°C

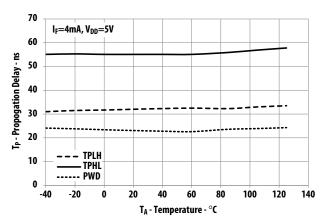
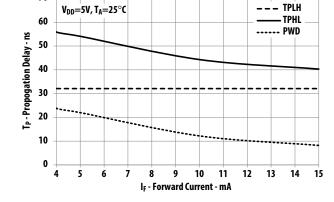
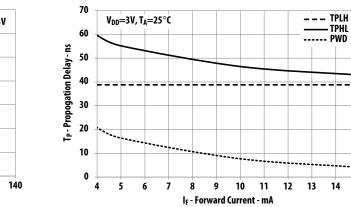


Figure 7. ACFL-6212T (5V) Typical Propagation Delay vs Temperature



70

Figure 8. ACFL-6212T (5V) Typical Propagation Delay vs Input Forward Current



15

Figure 10. ACFL-6212T (3V) Typical Propagation Delay vs Input Forward Current

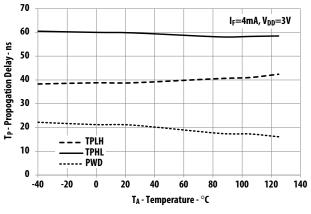
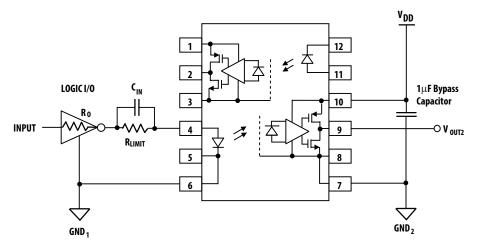


Figure 9. ACFL-6212T (3V) Typical Propagation Delay vs Temperature

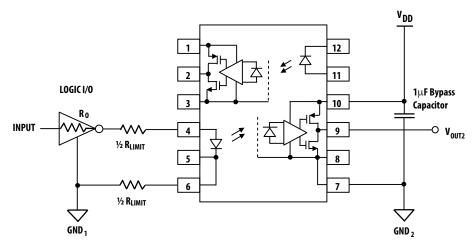
## **Application Circuits**



TRUTH	TABLE
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INPUT	LED	OUTPUT
L	ON	L
Н	OFF	Н

Figure 11. Recommended Application Circuit for ACFL-6211T High Speed Performance



**TRUTH TABLE** 

INPUT	LED	OUTPUT
L	ON	L
Н	OFF	Н

Figure 12. Recommended Application Circuit for ACFL-6212T Low Power Performance

#### **Test Circuits**

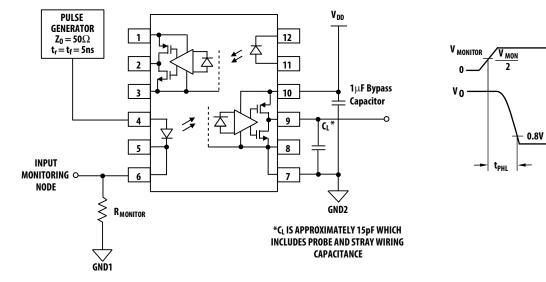
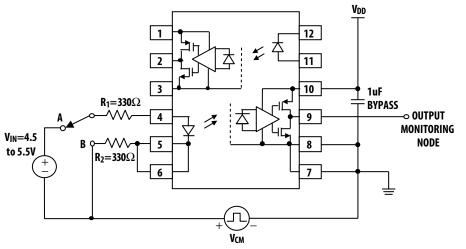
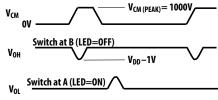


Figure 13. Test circuit for  $t_{PHL}, t_{PLH}, t_{F\!\prime}$  and  $t_R.$ 





V MON

2

t<sub>PLH</sub>

80% V<sub>0</sub>

V <sub>ol</sub>

Figure 14. Test circuit for common mode transient immunity.

#### **Thermal Resistance Measurement**

The diagram of ACFL-6211T/6212T for measurement is shown in Figure 15. This is a multi-chip package with four heat sources, the effect of heating of one die due to the adjacent dice are considered by applying the theory of linear superposition. Here, one die is heated first and the temperatures of all the dice are recorded after thermal equilibrium is reached. Then, the 2nd die is heated and all the dice temperatures are recorded and so on until the 4th die is heated. With the known ambient temperature, the die junction temperature and power dissipation, the thermal resistance can be calculated. The thermal resistance calculation can be cast in matrix form. This yields a 4 by 4 matrix for our case of two heat sources.

R11	R12	R13	R14	P1		ΔT1
R21	R22	R23	R24	P2		ΔT2
R31	R32	R33	R34	P3	=	ΔТ3
R41	R42	R43	R44	P4		ΔT4

 $\begin{array}{l} R_{11} : \mbox{Thermal Resistance of Die1 due to heating of Die1 (°C/W) \\ R_{12} : \mbox{Thermal Resistance of Die1 due to heating of Die2 (°C/W) \\ R_{13} : \mbox{Thermal Resistance of Die1 due to heating of Die3 (°C/W) \\ R_{14} : \mbox{Thermal Resistance of Die1 due to heating of Die4 (°C/W) \\ \end{array}$ 

 $\begin{array}{l} R_{21}: Thermal \ Resistance \ of \ Die2 \ due \ to \ heating \ of \ Die1 (°C/W) \\ R_{22}: Thermal \ Resistance \ of \ Die2 \ due \ to \ heating \ of \ Die2 (°C/W) \\ R_{23}: Thermal \ Resistance \ of \ Die2 \ due \ to \ heating \ of \ Die3 (°C/W) \\ R_{24}: Thermal \ Resistance \ of \ Die2 \ due \ to \ heating \ of \ Die4 (°C/W) \\ \end{array}$ 

 $\begin{array}{l} R_{31}: Thermal Resistance of Die3 due to heating of Die1 (°C/W) \\ R_{32}: Thermal Resistance of Die3 due to heating of Die2 (°C/W) \\ R_{33}: Thermal Resistance of Die3 due to heating of Die3 (°C/W) \\ R_{34}: Thermal Resistance of Die3 due to heating of Die4 (°C/W) \\ \end{array}$ 

 $\begin{array}{l} R_{41}: Thermal \ Resistance \ of \ Die4 \ due \ to \ heating \ of \ Die1 (°C/W) \\ R_{42}: Thermal \ Resistance \ of \ Die4 \ due \ to \ heating \ of \ Die2 (°C/W) \\ R_{43}: Thermal \ Resistance \ of \ Die4 \ due \ to \ heating \ of \ Die3 (°C/W) \\ R_{44}: Thermal \ Resistance \ of \ Die4 \ due \ to \ heating \ of \ Die4 (°C/W) \\ \end{array}$ 

P<sub>1</sub>: Power dissipation of Die1 (W) P<sub>2</sub>: Power dissipation of Die2 (W) P<sub>3</sub>: Power dissipation of Die3 (W) P<sub>4</sub>: Power dissipation of Die4 (W)

T<sub>1</sub>: Junction temperature of Die1 due to heat from all dice (°C) T<sub>2</sub>: Junction temperature of Die2 due to heat from all dice (°C) T<sub>3</sub>: Junction temperature of Die3 due to heat from all dice (°C) T<sub>4</sub>: Junction temperature of Die4 due to heat from all dice (°C)

Ta: Ambient temperature.

$$\label{eq:2.1} \begin{split} \Delta T_1: \text{Temperature difference between Die1 junction and ambient (°C)} \\ \Delta T_2: \text{Temperature deference between Die2 junction and ambient (°C)} \\ \Delta T_3: \text{Temperature difference between Die3 junction and ambient (°C)} \\ \Delta T_4: \text{Temperature deference between Die4 junction and ambient (°C)} \end{split}$$

$T_1 = (R_{11} \times P_1 + R_{12} \times P_2 + R_{13} \times P_3 + R_{14} \times P_4) + Ta$	(1)
$T_2 = (R_{21} \times P_1 + R_{22} \times P_2 + R_{23} \times P_3 + R_{24} \times P_4) + Ta$	(2)
$T_3 = (R_{31} \times P_1 + R_{32} \times P_2 + R_{33} \times P_3 + R_{34} \times P_4) + Ta$	(3)
$T_4 = (R_{41} \times P_1 + R_{42} \times P_2 + R_{43} \times P_3 + R_{44} \times P_4) + Ta$	(4)

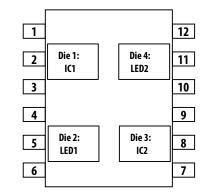


Figure 15. Diagram of ACFL-6211T/6212T for measurement

#### Measurement data on a low K (conductivity) board:

R<sub>11</sub> = 181 °C/W R<sub>21</sub> = 103 °C/W R<sub>31</sub> = 82 °C/W R<sub>41</sub> = 110 °C/W R<sub>12</sub> = 91 °C/W R<sub>22</sub> = 232 °C/W R<sub>32</sub> = 97 °C/W R<sub>42</sub> = 86 °C/W R<sub>13</sub> = 85 °C/W R<sub>23</sub> = 109 °C/W R<sub>33</sub> = 180 °C/W R<sub>43</sub> = 101 °C/W R<sub>14</sub> = 112 °C/W R<sub>24</sub> = 91 °C/W R<sub>34</sub> = 91 °C/W R<sub>44</sub> = 277 °C/W

#### Measurement data on a high K (conductivity) board:

R<sub>11</sub> = 117 °C/W  $R_{21} = 37 \text{ °C/W}$ R<sub>31</sub> = 35 °C/W  $R_{41} = 47 \ ^{\circ}C/W$ R<sub>12</sub> = 42 °C/W R<sub>22</sub> = 161 °C/W  $R_{32} = 53^{\circ}C/W$ R<sub>42</sub> = 30 °C/W R<sub>13</sub> = 32 °C/W R<sub>23</sub> = 39 °C/W R<sub>33</sub> = 114 °C/W R<sub>43</sub> = 29 °C/W  $R_{14} = 60 \,^{\circ}C/W$ R<sub>24</sub> = 33 °C/W R<sub>34</sub> = 34 °C/W R<sub>44</sub> = 189 °C/W

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