Freescale Semiconductor

Data Sheet: Technical Data

Document Number: MC9S08QB8 Rev. 3, 3/2009

MC9S08QB8 RoHS







24 QFN Case 1982-01

MC9S08QB8 Series

Covers: MC9S08QB8 and MC9S08QB4

Features

- 8-Bit HCS08 Central Processor Unit (CPU)
 - Up to 20 MHz CPU at 3.6 V to 1.8 V across temperature range of –40 °C to 85 °C
 - HC08 instruction set with added BGND instruction
 - Support for up to 32 interrupt/reset sources
- · On-Chip Memory
 - Up to 8 KB flash memory read/program/erase over full operating voltage and temperature
 - Up to 512 bytes random-access memory (RAM)
 - Security circuitry to prevent unauthorized access to RAM and flash contents
- Power-Saving Modes
 - Two very low power stop modes
 - Peripheral clock enable register can disable clocks to unused modules, thereby reducing currents
 - Low power run
 - Low power wait
 - 6 μs typical wakeup time from stop3 mode
 - Typical stop current of 250 nA at 3 V, 25 °C
- Clock Source Options
 - Oscillator (XOSC) Very low-power, loop-control Pierce oscillator; crystal or ceramic resonator range of 31.25 kHz to 38.4 kHz or 1 MHz to 16 MHz
 - Internal Clock Source (ICS) Internal clock source module containing a frequency-locked-loop (FLL) controlled by internal reference; precision trimming of internal reference allows 0.2% resolution and 2% deviation over temperature and voltage; supports bus frequencies from 1 MHz to 10 MHz
- System Protection
 - Watchdog computer operating properly (COP) reset with option to run from dedicated 1 kHz internal clock source or bus clock
 - Low-voltage detection with reset or interrupt; selectable trip points
 - Illegal opcode detection with reset
 - Illegal address detection with reset
 - Flash block protection

- Development Support
 - Single-wire background debug interface
 - Breakpoint capability to allow single breakpoint setting during in-circuit debugging
- · Peripherals
 - ADC 8-channel, 12-bit resolution; 2.5 μs conversion time; automatic compare function; 1.7 mV/°C temperature sensor; internal bandgap reference channel; operation in stop3; fully functional from 3.6 V to 1.8 V.
 - ACMP Analog comparator with selectable interrupt on rising, falling, or either edge of comparator output; compare option to fixed internal bandgap reference voltage; output can be tied internally to TPM input capture; operation in stop3
 - TPM One 1-channel timer/pulse-width modulator (TPM) module; selectable input capture, output compare, or buffered edge- or center-aligned PWM on each channel; ACMP output can be tied internally to input capture
 - MTIM 8-bit modulo timer module with optional prescaler
 - RTC (Real-time counter) 8-bit modulo counter with binary or decimal based prescaler; external clock source for precise time base, time-of-day, calendar or task scheduling functions; free running on-chip low power oscillator (1 kHz) for cyclic wakeup without external components; runs in all MCU modes
 - SCI Full duplex non-return to zero (NRZ); LIN master extended break generation; LIN slave extended break detection; wakeup on active edge
 - KBI 8-pin keyboard interrupt with selectable edge and level detection modes
- Input/Output
 - 22 GPIOs and one input-only and one output-only pin.
 - Hysteresis and configurable pullup device on all input pins; configurable slew rate and drive strength on all output pins except PTA5.
- Package Options
 - 28-pin SOIC, 24-pin QFN, 16-pin TSSOP

This document contains information on a product under development. Freescale reserves the right to change or discontinue this product without notice.

© Freescale Semiconductor, Inc., 2008-2009. All rights reserved.



Table of Contents

1	MCU	Block Diagram		3.11 Analog Comparator (ACMP) Electricals	20
2	Pin A	Assignments		3.12 ADC Characteristics	20
3	Elect	rical Characteristics		3.13 Flash Specifications	23
	3.1	Introduction		3.14 EMC Performance	24
	3.2	Parameter Classification 7	4	Ordering Information	25
	3.3	Absolute Maximum Ratings7		Package Information	
	3.4	Thermal Characteristics 8		5.1 Mechanical Drawings	
	3.5	ESD Protection and Latch-Up Immunity 9		-	
	3.6	DC Characteristics			
	3.7	Supply Current Characteristics			
	3.8	External Oscillator (XOSC) Characteristics 15			
	3.9	Internal Clock Source (ICS) Characteristics 16			
	3.10	AC Characteristics			
		3.10.1Control Timing			
		3.10.2TPM Module Timing			

Revision History

To provide the most up-to-date information, the revision of our documents on the World Wide Web will be the most current. Your printed copy may be an earlier revision. To verify you have the latest information available, refer to:

http://freescale.com/

The following revision history table summarizes changes contained in this document.

Rev	Date	Description of Changes	
1	10/22/2008	Initial public released.	
2 12/17/2008 Completed all the TBDs in Table 8.			
3	3/6/2009	Corrected the 24-pin QFN package information. Changed V_{DDAD} and V_{SSAD} to V_{DDA} and V_{SSA} separatedly. In Table 7, updated the $II_{In}I$, $II_{OZ}I$ and added $II_{OZTOT}I$. In Table 11, updated the DCO output frequency range-trimmed, and updated some of the symbols.	

Related Documentation

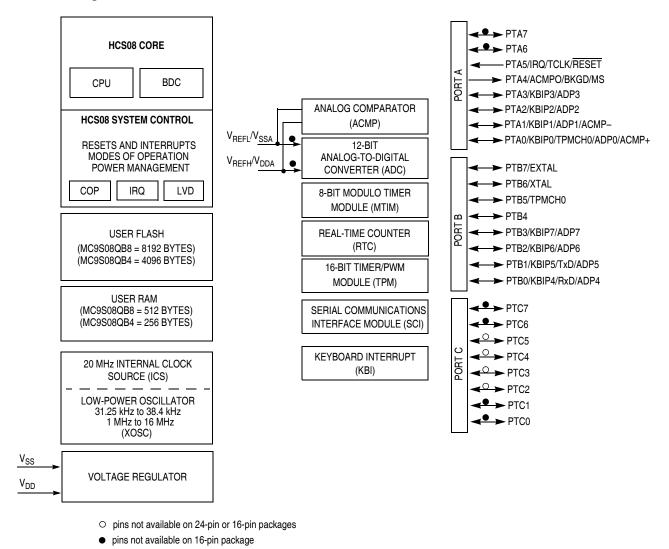
Find the most current versions of all documents at: http://www.freescale.com

Reference Manual (MC9S08QB8RM)

Contains extensive product information including modes of operation, memory, resets and interrupts, register definition, port pins, CPU, and all module information.

1 MCU Block Diagram

The block diagram shows the structure of the MC9S08QB8 MCU.



 1 $\,$ V $_{\rm DDA}$ /V $_{\rm REFH}$ and V $_{\rm SSA}$ /V $_{\rm REFL}$ are double bonded to V $_{\rm DD}$ and V $_{\rm SS}$ respectively in 16-pin package.

Figure 1. MC9S08QB8 Series Block Diagram

2 Pin Assignments

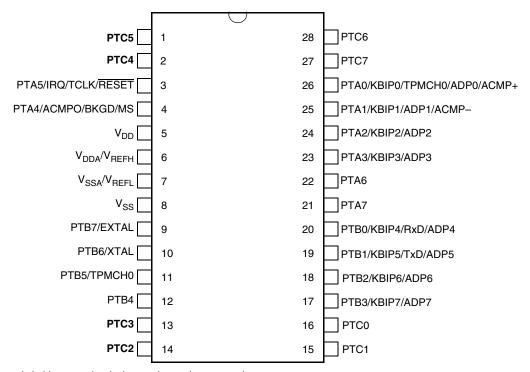
This chapter shows the pin assignments for the MC9S08QB8 series devices.

Table 1. Pin Availability by Package Pin-Count

Pin Number				< Lowes	t Priority	> Highest	
28	24	16	Port Pin	Alt 1	Alt 2	Alt 3	Alt 4
1	_	_	PTC5				
2		_	PTC4				
3	23	1	PTA5	IRQ	TCLK	RESET	
4	24	2	PTA4	ACMPO	BKGD	MS	
5	1	3					V_{DD}
6	2	_					V_{DDA}/V_{REFH}
7	3	_					V _{SSA} /V _{REFL}
8	4	4					V_{SS}
9	5	5	PTB7				EXTAL
10	6	6	PTB6				XTAL
11	7	7	PTB5	TPMCH0 ¹			
12	8	8	PTB4				
13	l	_	PTC3				
14	l	_	PTC2				
15	9	_	PTC1				
16	10	_	PTC0				
17	11	9	PTB3	KBIP7		ADP7	
18	12	10	PTB2	KBIP6		ADP6	
19	13	11	PTB1	KBIP5	TxD	ADP5	
20	14	12	PTB0	KBIP4	RxD	ADP4	
21	15	_	PTA7				
22	16	_	PTA6				
23	17	13	PTA3	KBIP3		ADP3	
24	18	14	PTA2	KBIP2		ADP2	
25	19	15	PTA1	KBIP1		ADP1 ²	ACMP-2
26	20	16	PTA0	KBIP0	ТРМСН0	ADP0 ²	ACMP+ ²
27	21	_	PTC7				
28	22	_	PTC6				

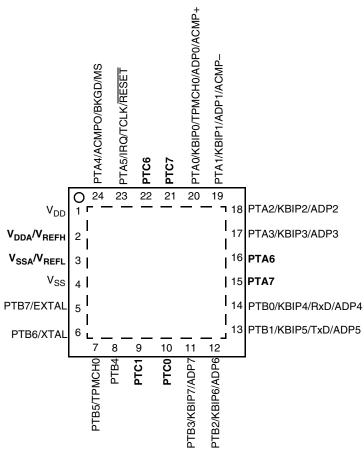
¹ TPMCH0 pin can be repositioned using at PTB5 TPMCH0PS in SOPT2, default reset location is PTA0.

 $^{^{2}\,\,}$ If ADC and ACMP are enabled, both modules will have access to the pin.



Pins shown in bold type are lost in the next lower pin count package.

Figure 2. MC9S08QB8 Series in 28-Pin SOIC Package



Pins shown in bold type are lost in the next lower pin count package.

Figure 3. MC9S08QB8 Series in 24-Pin QFN Packages

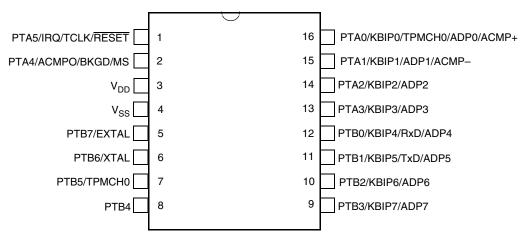


Figure 4. MC9S08QB8 Series in 16-Pin TSSOP Package

3.1 Introduction

This chapter contains electrical and timing specifications for the MC9S08QB8 series of microcontrollers available at the time of publication.

3.2 Parameter Classification

The electrical parameters shown in this supplement are guaranteed by various methods. To give the customer a better understanding the following classification is used and the parameters are tagged accordingly in the tables where appropriate:

Table 2. Parameter Classifications

Р	Those parameters are guaranteed during production testing on each individual device.				
С	Those parameters are achieved by the design characterization by measuring a statistically relevant sample size across process variations.				
Т	Those parameters are achieved by design characterization on a small sample size from typical devices under typical conditions unless otherwise noted. All values shown in the typical column are within this category.				
D	Those parameters are derived mainly from simulations.				

NOTE

The classification is shown in the column labeled "C" in the parameter tables where appropriate.

3.3 Absolute Maximum Ratings

Absolute maximum ratings are stress ratings only, and functional operation at the maxima is not guaranteed. Stress beyond the limits specified in Table 3 may affect device reliability or cause permanent damage to the device. For functional operating conditions, refer to the remaining tables in this section.

This device contains circuitry protecting against damage due to high static voltage or electrical fields; however, it is advised that normal precautions be taken to avoid application of any voltages higher than maximum-rated voltages to this high-impedance circuit. Reliability of operation is enhanced if unused inputs are tied to an appropriate logic voltage level (for instance, either V_{SS} or V_{DD}) or the programmable pull-up resistor associated with the pin is enabled.

Rating	Symbol	Value	Unit
Supply voltage	V_{DD}	-0.3 to 3.8	V
Maximum current into V _{DD}	I _{DD}	120	mA
Digital input voltage	V _{In}	-0.3 to $V_{DD} + 0.3$	V
Instantaneous maximum current Single pin limit (applies to all port pins) ^{1, 2, 3}	I _D	±25	mA

Table 3. Absolute Maximum Ratings

 T_{sta}

3.4 Thermal Characteristics

Storage temperature range

This section provides information about operating temperature range, power dissipation, and package thermal resistance. Power dissipation on I/O pins is usually small compared to the power dissipation in on-chip logic and voltage regulator circuits, and it is user-determined rather than being controlled by the MCU design. To take $P_{I/O}$ into account in power calculations, determine the difference between actual pin voltage and V_{SS} or V_{DD} and multiply by the pin current for each I/O pin. Except in cases of unusually high pin current (heavy loads), the difference between pin voltage and V_{SS} or V_{DD} will be very small.

Rating **Symbol** Value Unit T_L to T_H Operating temperature range (packaged) T_A °C -40 to 85 Maximum junction temperature °C T_{JM} Thermal resistance 28-pin SOIC °C/W Thermal resistance 24-pin QFN 92 °C/W θ_{JA} Thermal resistance 16-pin TSSOP 129 °C/W

Table 4. Thermal Characteristics

The average chip-junction temperature (T_I) in ${}^{\circ}C$ can be obtained from:

$$T_{.1} = T_{\Delta} + (P_{D} \times \theta_{.1\Delta})$$
 Eqn. 1

-55 to 150

°C

where:

MC9S08QB8 Series MCU Data Sheet, Rev. 3

Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive (V_{DD}) and negative (V_{SS}) clamp voltages, then use the larger of the two resistance values.

 $^{^2}$ All functional non-supply pins, except for PTA5 are internally clamped to $\rm V_{SS}$ and $\rm V_{DD}$

Power supply must maintain regulation within operating V_{DD} range during instantaneous and operating maximum current conditions. If positive injection current (V_{In} > V_{DD}) is greater than I_{DD}, the injection current may flow out of V_{DD} and could result in external power supply going out of regulation. Ensure external V_{DD} load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if the clock rate is very low (which would reduce overall power consumption).

 $T_A = Ambient temperature, °C$

 θ_{JA} = Package thermal resistance, junction-to-ambient, °C/W

 $P_{D} = P_{int} + P_{I/O}$

 $P_{int} = I_{DD} \times V_{DD}$, Watts — chip internal power

 $P_{I/O}$ = Power dissipation on input and output pins — user determined

For most applications, $P_{I/O} \ll P_{int}$ and can be neglected. An approximate relationship between P_D and T_J (if $P_{I/O}$ is neglected) is:

$$P_D = K \div (T_A + 273^{\circ}C)$$
 Eqn. 2

Solving Equation 1 and Equation 2 for K gives:

$$K = P_D \times (T_A + 273^{\circ}C) + \theta_{JA} \times (P_D)^2$$
 Eqn. 3

where K is a constant pertaining to the particular part. K can be determined from equation 3 by measuring P_D (at equilibrium) for a known T_A . Using this value of K, the values of P_D and T_J can be obtained by solving Equation 1 and Equation 2 iteratively for any value of T_A .

3.5 ESD Protection and Latch-Up Immunity

Although damage from electrostatic discharge (ESD) is much less common on these devices than on early CMOS circuits, normal handling precautions should be taken to avoid exposure to static discharge. Qualification tests are performed to ensure that these devices can withstand exposure to reasonable levels of static without suffering any permanent damage.

All ESD testing is in conformity with AEC-Q100 Stress Test Qualification for Automotive Grade Integrated Circuits. During the device qualification, ESD stresses were performed for the human body model (HBM), the machine model (MM) and the charge device model (CDM).

A device is defined as a failure if after exposure to ESD pulses the device no longer meets the device specification. Complete DC parametric and functional testing is performed per the applicable device specification at room temperature followed by hot temperature, unless instructed otherwise in the device specification.

Model	Description	Symbol	Value	Unit
	Series resistance	R1	1500	Ω
Human Body	Storage capacitance	С	100	pF
	Number of pulses per pin	_	3	
	Series resistance	R1	0	Ω
Machine	Storage capacitance	С	200	pF
	Number of pulses per pin	_	3	
Lotob up	Minimum input voltage limit		-2.5	V
Latch-up	Maximum input voltage limit		7.5	V

Table 5. ESD and Latch-up Test Conditions

MC9S08QB8 Series MCU Data Sheet, Rev. 3

Table 6. ESD and Latch-Up Protection Characteristics

No.	No. Rating ¹		Min	Max	Unit
1	1 Human body model (HBM)		±2000	_	V
2	2 Charge device model (CDM)		±500	_	V
3	Latch-up current at T _A = 85°C	I _{LAT}	±100	_	mA

Parameter is achieved by design characterization on a small sample size from typical devices under typical conditions unless otherwise noted.

3.6 DC Characteristics

This section includes information about power supply requirements and I/O pin characteristics.

Table 7. DC Characteristics

Num	С	C	Characteristic	Symbol	Condition	Min	Typical ¹	Max	Unit
1	Р	Operating Vol	tage	V_{DD}	_	1.8	_	3.6	V
	С		All I/O pins, low-drive strength		$V_{DD} > 1.8 \text{ V},$ $I_{Load} = -2 \text{ mA}$	V _{DD} - 0.5	_	_	
2	Р	Output high voltage	All I/O pins,		$V_{DD} > 2.7 \text{ V},$ $I_{Load} = -10 \text{ mA}$	V _{DD} - 0.5	_	_	٧
	С		high-drive strength		$V_{DD} > 1.8V$, $I_{Load} = -2 \text{ mA}$	V _{DD} - 0.5	_	_	
3	D	Output high current Max total I _{OH} for all ports		I _{OHT}	V _{OUT} < V _{DD}	0	_	-80	mA
	С		All I/O pins, low-drive strength	V _{OL}	$V_{DD} > 1.8 \text{ V},$ $I_{Load} = 0.6 \text{ mA}$	_	_	0.5	
4	Р	Output low voltage	All I/O pins,		$V_{DD} > 2.7 \text{ V},$ $I_{Load} = 10 \text{ mA}$	_	_	0.5	٧
	С		high-drive strength		$V_{DD} > 1.8 \text{ V},$ $I_{Load} = 3 \text{ mA}$	_	_	0.5	
5	D	Output low current	Max total I _{OL} for all ports	I _{OLT}	V _{OUT} > V _{SS}	0	_	80	mA
6	Р	Input high		V _{IH}	V _{DD} > 2.7 V	0.70 x V _{DD}	_	_	
	С	voltage	an digital inputs	V IH	V _{DD} > 1.8 V	0.85 x V _{DD}	_	_	V
7	Р	Input low	all digital inputs	V _{IL}	V _{DD} > 2.7 V	_	_	0.35 x V _{DD}	v
	С	voltage	an digital inputs	VIL.	V _{DD} > 1.8 V	_	_	0.30 x V _{DD}	
8	С	Input hysteresis	all digital inputs	V _{hys}	_	0.06 x V _{DD}	_	_	mV
9	Р	Input leakage current	all input only pins (Per pin)	II _{In} I	$V_{In} = V_{DD}$ or V_{SS}	_	_	200	nA
10	Р	Hi-Z (off-state) leakage current	all input/output (per pin)	ll _{OZ} l	$V_{In} = V_{DD}$ or V_{SS}	_	_	200	nA

MC9S08QB8 Series MCU Data Sheet, Rev. 3

Table 7. DC Characteristics (continued)

Num	С	C	Characteristic	Symbol	Condition	Min	Typical ¹	Max	Unit
10	С	Total leakage combined for all inputs and Hi-Z pins All input only and I/O		II _{OZTOT} I	$V_{In} = V_{DD}$ or V_{SS}	_	_	2	μА
11	Р	Pullup, all digital inputs except Pulldown PTA5/IRQ/TCLK/RESET, resistors when enabled		R _{PU,} R _{PD}	_	17.5	_	52.5	kΩ
12	С	Pullup, Pulldown resistors PTA5/IRQ/TCLK/RESET, when enabled ²		R _{PU,} R _{PD}	_	17.5	_	52.5	kΩ
	D	DC injection	Single pin limit			-0.2	_	0.2	mA
13		current ^{3, 4,} Total MCU limit, includes sum of all stressed pins		$V_{IN} < V_{SS}, V_{IN} > V_{DD}$	– 5	_	5	mA	
14	С	Input Capacita	ance, all pins	C _{In}	_	_	_	8	pF
15	C	RAM retention	n voltage	V_{RAM}	_	_	0.6	1.0	V
16	С	POR re-arm v	oltage ⁶	V _{POR}	_	0.9	1.4	2.0	V
17	D	POR re-arm t	ime	t _{POR}	_	10	_	_	μS
18	Р	Low-voltage detection threshold		V _{LVD}	V _{DD} falling V _{DD} rising	1.80 1.88	1.84 1.92	1.88 1.96	V
19	Р	Low-voltage warning threshold		V_{LVW}	V _{DD} falling V _{DD} rising	2.08	2.14	2.26	V
20	С	Low-voltage inhibit reset/recover hysteresis		V _{hys}	_	_	80	_	mV
21	Ρ	Bandgap Volta	age Reference ⁷	V_{BG}	_	1.15	1.17	1.18	V

Typical values are measured at 25 °C. Characterized, not tested

² The specified resistor value is the actual value internal to the device. The pullup or pulldown value may appear lower when measured externally on the pin.

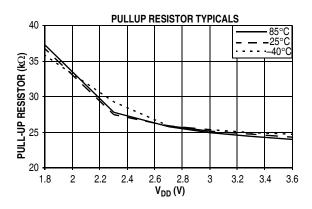
 $^{^3}$ All functional non-supply pins, except for PTA5 are internally clamped to V_{SS} and V_{DD} .

⁴ Input must be current limited to the value specified. To determine the value of the required current-limiting resistor, calculate resistance values for positive and negative clamp voltages, then use the larger of the two values.

Power supply must maintain regulation within operating V_{DD} range during instantaneous and operating maximum current conditions. If the positive injection current (V_{In} > V_{DD}) is greater than I_{DD}, the injection current may flow out of V_{DD} and could result in external power supply going out of regulation. Ensure that external V_{DD} load will shunt current greater than maximum injection current. This will be the greatest risk when the MCU is not consuming power. Examples are: if no system clock is present, or if clock rate is very low (which would reduce overall power consumption).

⁶ Maximum is highest voltage that POR is guaranteed.

⁷ Factory trimmed at $V_{DD} = 3.0 \text{ V}$, Temp = 25 °C



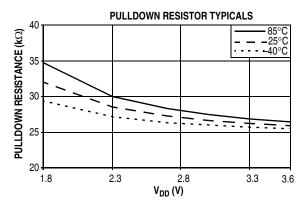
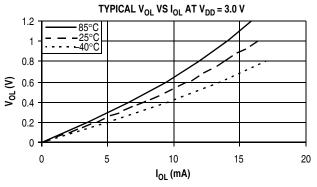


Figure 5. Pullup and Pulldown Typical Resistor Values ($V_{DD} = 3.0 \text{ V}$)



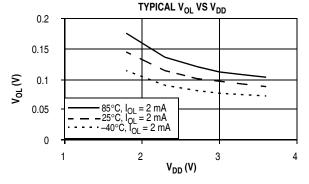
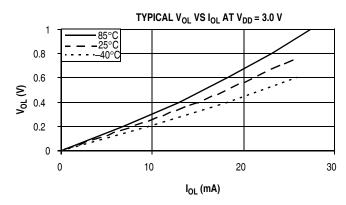


Figure 6. Typical Low-Side Driver (Sink) Characteristics — Low Drive (PTxDSn = 0)



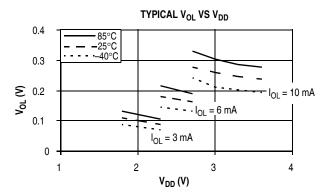


Figure 7. Typical Low-Side Driver (Sink) Characteristics — High Drive (PTxDSn = 1)

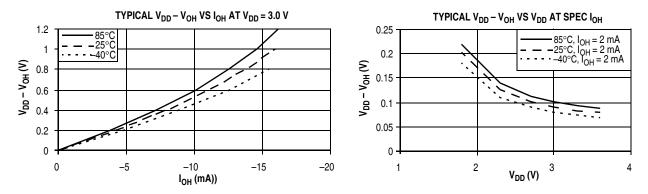


Figure 8. Typical High-Side (Source) Characteristics — Low Drive (PTxDSn = 0)

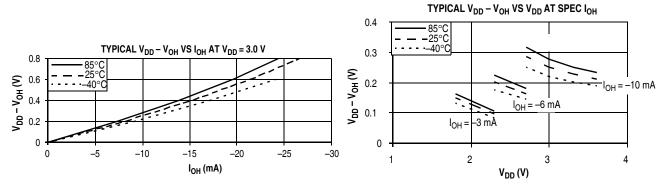


Figure 9. Typical High-Side (Source) Characteristics — High Drive (PTxDSn = 1)

3.7 Supply Current Characteristics

This section includes information about power supply current in various operating modes.

Table 8. Supply Current Characteristics

Num	С	Parameter	Symbol	Bus Freq	V _{DD} (V)	Typical ¹	Max	Unit	Temp (°C)
1	Р	Run supply current	RI _{DD}	10 MHz	_	5.60	6	mA	–40 to 85°C
'	Т	FEI mode, all modules on	LIDD	1 MHz	3	0.80	_	IIIA	-40 to 65 C
2	Т	Run supply current	RI _{DD}	10 MHz		3.60	_	mA	–40 to 85°C
	Т	FEI mode, all modules off	טטיי י	1 MHz	3	0.75	1	ША	- 4 0 to 05 O
3	Т	Run supply current LPRS=0, all modules off	RI _{DD}	16 kHz FBILP	3	165		μА	–40 to 85°C
3	Т		THDD	16 kHz FBELP	3	105	_		-40 to 65 C
4	Т	Run supply current LPRS=1, all modules off	RI _{DD}	16 kHz FBELP	3	7.3	_	μА	–40 to 85°C
5	Т	Wait mode supply current	WI _{DD}	10 MHz	3	570	_	μА	–40 to 85°C
	Т	FEI mode, all modules off	טטייי	1 MHz		290	_	μιτ	-40 to 65 C
6	Т	Wait mode supply current LPRS = 1, all mods off	WI _{DD}	16 kHz FBELP	3	1	_	μА	−40 to 85°C
	Р			_	3	0.25	0.65	μΑ	−40 to 25°C
	С			1		0.5	0.8		70°C
7	Р	Stop2 mode supply current	S2I _{DD}	_		1	2		85°C
'	С	Clop2 mede cappiy carrent	OZ.DD			0.2	0.5	μπ	–40 to 25°C
	С				2	0.3	0.6		70°C
	С					0.7	1.6		85°C
	Р			_		0.45	0.80		-40 to 25°C
	С			_	3	1	1.8		70°C
8	Р	Stop3 mode supply current no clocks active	S3I _{DD}	_		3	5.8	μΑ	85°C
	С		331 _{DD}	_		0.3	0.6	F	-40 to 25°C
	С			_	2	0.8	1.5		70°C
	С			_		2.5	5.0		85°C

Data in Typical column was characterized at 3.0 V, 25 °C or is typical recommended value.

Table 9. Stop Mode Adders

Num	С	Parameter	Condition		Units			
Italii				-40 °C	25 °C	70 °C	85 °C	Jints
1	T	LPO	_	50	75	100	150	nA
2	T	ERREFSTEN	RANGE = HGO = 0	1000	1000	1100	1500	nA
3	3 T IREFSTEN ¹ —		_	63	70	77	81	μА

Table 9. Stop Mode Adders (continued)

Num	С	Parameter	Condition		Units			
Num	O			-40 °C	25 °C	70 °C	85 °C	Onits
4	Т	RTC	Does not include clock source current	50	75	100	150	nA
5	T	LVD ¹	LVDSE = 1	90	100	110	115	μΑ
6	T	ACMP ¹	Not using the bandgap (BGBE = 0)	18	20	22	23	μΑ
7	Т	ADC ¹	ADLPC = ADLSMP = 1 Not using the bandgap (BGBE = 0)	95	106	114	120	μΑ

¹ Not available in stop2 mode.

3.8 External Oscillator (XOSC) Characteristics

Reference Figure 10 and Figure 11 for crystal or resonator circuits.

Table 10. XOSCVLP and ICS Specifications (Temperature Range = −40 to 85°C Ambient)

Num	С	Characteristic	Symbol	Min	Typ ¹	Max	Unit
1	С	Oscillator crystal or resonator (EREFS = 1, ERCLKEN = 1) Low range (RANGE = 0) High range (RANGE = 1), high gain (HGO = 1) High range (RANGE = 1), low power (HGO = 0)	f _{lo} f _{hi} f _{hi}	32 1 1	_ _ _	38.4 16 8	kHz MHz MHz
2	D	Load capacitors Low range (RANGE=0), low power (HGO=0) Other oscillator settings	C _{1,} C ₂	C _{1,} C ₂ See Note ² See Note ³			
3	D	Feedback resistor Low range, low power (RANGE = 0, HGO = 0) ² Low range, high gain (RANGE = 0, HGO = 1) High range (RANGE = 1, HGO = X)	R _F		— 10 1		МΩ
4	D	Series resistor — Low range, low power (RANGE = 0, HGO = 0) ² Low range, high gain (RANGE = 0, HGO = 1) High range, low power (RANGE = 1, HGO = 0) High range, high gain (RANGE = 1, HGO = 1) ≥ 8 MHz 4 MHz 1 MHz	R _S	111 111		 0 10 20	kΩ
5	С	Crystal start-up time ⁴ Low range, low power Low range, high gain High range, low power High range, high gain	t CSTL t CSTH	_ _ _ _	600 400 5 15	_ _ _ _	ms
6	D	Square wave input clock frequency (EREFS = 0, ERCLKEN = 1) FEE mode FBE or FBELP mode	f _{extal}	0.03125 0	_ _	20 20	MHz

- ¹ Data in Typical column was characterized at 3.0 V, 25 °C or is typical recommended value.
- ² Load capacitors (C_1, C_2) , feedback resistor (R_F) and series resistor (R_S) are incorporated internally when RANGE = HGO = 0.
- ³ See crystal or resonator manufacturer's recommendation.
- ⁴ Proper PC board layout procedures must be followed to achieve specifications.

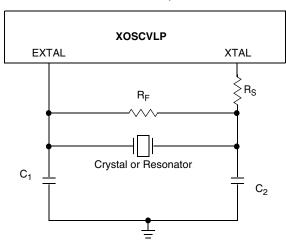


Figure 10. Typical Crystal or Resonator Circuit: High Range and Low Range/High Gain

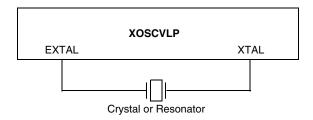


Figure 11. Typical Crystal or Resonator Circuit: Low Range/Low Power

3.9 Internal Clock Source (ICS) Characteristics

Table 11. ICS Frequency Specifications (Temperature Range = -40 to 85°C Ambient)

Num	С	Charac	Characteristic				Max.	Unit
1	Р	Average internal reference freq at V _{DD} = 3.6 V and temperature	f _{int_t}	_	32.768		kHz	
2	Р	Internal reference frequency —	f _{int_ut}	31.25	_	39.06	kHz	
3	Т	Internal reference start-up time		t _{IRST}	_	60	100	μS
4		DCO output frequency range — Low range (DRS = 00) trimmed ²		f _{dco_t}	16	_	20	MHz
5	Р	DCO output frequency ² Reference = 32768 Hz and DMX32 = 1		f _{dco_DMX32}	_	19.92		MHz
6			Resolution of trimmed DCO output frequency at fixed voltage and temperature (using FTRIM)			±0.1	±0.2	%f _{dco}

17

Table 11. ICS Frequency Specifications (Temperature Range = -40 to 85°C Ambient) (continued

Num	С	Characteristic	Symbol	Min.	Typical ¹	Max.	Unit
7	С	Resolution of trimmed DCO output frequency at fixed voltage and temperature (not using FTRIM)	$\Delta f_{dco_res_t}$	_	± 0.2	± 0.4	%f _{dco}
8	С	Total deviation of DCO output from trimmed frequency ³ Over full voltage and temperature range Over fixed voltage and temperature range of 0 to 70 °C	Δf _{dco_t}	_	-1.0 to 0.5 ±0.5	± 2 ± 1	%f _{dco}
10	С	FLL acquisition time ⁴	t _{Acquire}	_	_	1	ms
11	С	Long term jitter of DCO output clock (averaged over 2-ms interval) ⁵	C _{Jitter}	_	0.02	0.2	%f _{dco}

Data in Typical column was characterized at 3.0 V, 25 °C or is typical recommended value.

Jitter is the average deviation from the programmed frequency measured over the specified interval at maximum f_{Bus}. Measurements are made with the device powered by filtered supplies and clocked by a stable external clock signal. Noise injected into the FLL circuitry via V_{DD} and V_{SS} and variation in crystal oscillator frequency increase the C_{Jitter} percentage for a given interval.

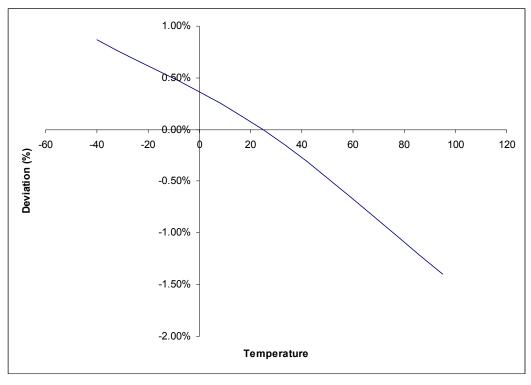


Figure 12. Deviation of DCO Output from Trimmed Frequency (20 MHz, 3.0 V)

MC9S08QB8 Series MCU Data Sheet, Rev. 3

² The resulting bus clock frequency should not exceed the maximum specified bus clock frequency of the device.

³ This parameter is characterized and not tested on each device.

This specification applies to any time the FLL reference source or reference divider is changed, trim value changed or changing from FLL disabled (FBELP, FBILP) to FLL enabled (FEI, FEE, FBE, FBI). If a crystal/resonator is being used as the reference, this specification assumes it is already running.

3.10 AC Characteristics

This section describes timing characteristics for each peripheral system.

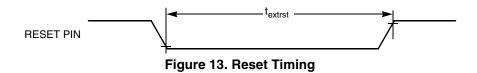
3.10.1 Control Timing

Table 12. Control Timing

Num	С	Rating	Symbol	Min	Typical ¹	Max	Unit
1	D	Bus frequency (t _{cyc} = 1/f _{Bus})	f _{Bus}	DC	_	10	MHz
2	D	Internal low power oscillator period	t _{LPO}	700	_	1300	μS
3	D	External reset pulse width ²	t _{extrst}	100	_	_	ns
4	D	Reset low drive	t _{rstdrv}	34 x t _{cyc}	_	_	ns
5	D	BKGD/MS setup time after issuing background debug force reset to enter user or BDM modes	t _{MSSU}	500	_	_	ns
6	D	BKGD/MS hold time after issuing background debug force reset to enter user or BDM modes ³	t _{MSH}	100	_	_	μS
7	D	IRQ pulse width Asynchronous path ² Synchronous path ⁴	t _{ILIH,} t _{IHIL}	100 1.5 x t _{cyc}	_ _	_	ns
8	D	Keyboard interrupt pulse width Asynchronous path ² Synchronous path ⁴	t _{ILIH} , t _{IHIL}	100 1.5 x t _{cyc}		_	ns
9	D	Port rise and fall time — Low output drive (PTxDS = 0) (load = 50 pF) ⁵ Slew rate control disabled (PTxSE = 0) Slew rate control enabled (PTxSE = 1)	t _{Rise} , t _{Fall}		16 23		ns
9	J	Port rise and fall time — High output drive (PTxDS = 1) (load = 50 pF) ⁵ Slew rate control disabled (PTxSE = 0) Slew rate control enabled (PTxSE = 1)	t _{Rise} , t _{Fall}		5 9	_ _	ns
10	D	Voltage regulator recovery time	t _{VRR}	_	4	_	μS

¹ Typical values are based on characterization data at V_{DD} = 3.0 V, 25 °C unless otherwise stated.

 $^{^5}$ Timing is shown with respect to 20% $\rm V_{DD}$ and 80% $\rm V_{DD}$ levels. Temperature range $-40^{\circ}\rm C$ to 85°C.



MC9S08QB8 Series MCU Data Sheet, Rev. 3

² This is the shortest pulse that is guaranteed to be recognized as a reset pin request.

³ To enter BDM mode following a POR, BKGD/MS should be held low during the power-up and for a hold time of t_{MSH} after V_{DD} rises above V_{LVD}.

⁴ This is the minimum pulse width that is guaranteed to pass through the pin synchronization circuitry. Shorter pulses may or may not be recognized. In stop mode, the synchronizer is bypassed so shorter pulses can be recognized.

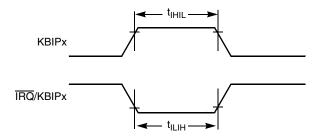


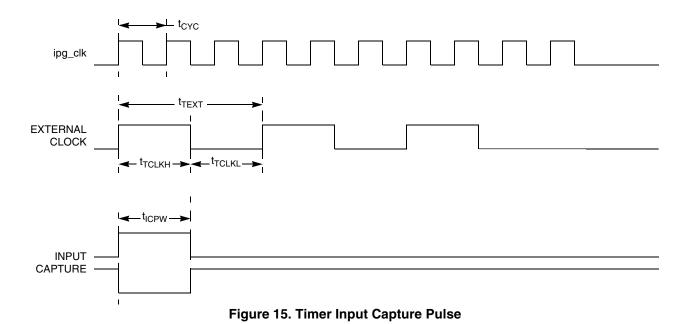
Figure 14. IRQ/KBIPx Timing

3.10.2 TPM Module Timing

Synchronizer circuits determine the shortest input pulses that can be recognized or the fastest clock that can be used as the optional external source to the timer counter. These synchronizers operate from the current bus rate clock.

No.	С	Function	Symbol	Min	Max	Unit
1	D	External clock frequency	f _{TEXT}	DC	1/4 f _{op}	MHz
2	D	External clock period	t _{TEXT}	4	_	t _{CYC}
3	D	External clock high time	t _{TCLKH}	1.5	_	t _{CYC}
4	D	External clock low time	t _{TCLKL}	1.5	_	t _{CYC}
5	D	Input capture pulse width	f _{ICPW}	1.5	_	t _{CYC}

Table 13. TPM Input Timing



MC9S08QB8 Series MCU Data Sheet, Rev. 3

3.11 Analog Comparator (ACMP) Electricals

Table 14. Analog Comparator Electrical Specifications

С	Characteristic	Symbol	Min	Typical	Max	Unit
D	Supply voltage	V _{PWR}	1.8	_	3.6	V
D	Supply current (active)	I _{DDAC}	_	20	35	μА
D	Analog input voltage	V _{AIN}	$V_{SS} - 0.3$	_	V_{DD}	V
Р	Analog input offset voltage	V _{AIO}	_	20	40	mV
С	Analog comparator hysteresis	V _H	3.0	9.0	15.0	mV
Р	Analog input leakage current	I _{ALKG}	_	_	1.0	μΑ
С	Analog comparator initialization delay	t _{AINIT}	_	_	1.0	μS

3.12 ADC Characteristics

Table 15. 12-Bit ADC Operating Conditions

Characteristic	Conditions	Symbol	Min	Typical ¹	Max	Unit	Comment	
	Absolute	V_{DDA}	1.8	_	3.6	V		
Supply voltage	Delta to V _{DD} (V _{DD} – V _{DDA}) ²	ΔV _{DDA}	-100	0	100	mV		
Ground voltage	Delta to V _{SS} (V _{SS} – V _{SSA}) ²	ΔV _{SSA}	-100	0	100	mV		
Supply Current	Stop, Reset, Module Off	I _{DDAD}	_	0.007	0.8	μΑ		
Input Voltage		V _{ADIN}	V _{REFL}	_	V _{REFH}	V		
Input Capacitance		C _{ADIN}		4.5	5.5	pF		
Input Resistance		R _{ADIN}		5	7	kΩ		
	12 bit mode f _{ADCK} > 4MHz f _{ADCK} < 4MHz			_ _	2 5	kΩ		
Analog Source Resistance	10 bit mode $f_{ADCK} > 4MHz$ $f_{ADCK} < 4MHz$	R _{AS}	_	_ _	5 10		External to MCU	
	8 bit mode (all valid f _{ADCK})		_	_	10			
ADC	High Speed (ADLPC = 0)		0.4	_	8.0	N 41 1-		
Conversion Clock Freq.	Low Power (ADLPC = 1)	f _{ADCK}	0.4	_	4.0	MHz		

Typical values assume $V_{DDA} = 3.0 \text{ V}$, Temp = 25 °C, $f_{ADCK} = 1.0 \text{ MHz}$ unless otherwise stated. Typical values are for reference only and are not tested in production.

² DC potential difference.

NOTE

 V_{DDA}/V_{SSA} pins do not exist in 16-pin package. The signals are derived internally by double bonding to V_{DD}/V_{SS} pair of pins.

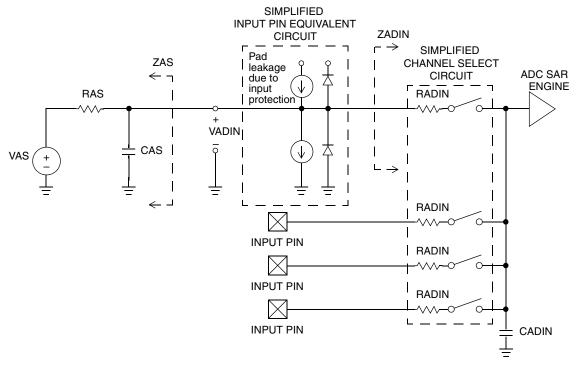


Figure 16. ADC Input Impedance Equivalency Diagram

Table 16. 12-Bit ADC Characteristics ($V_{REFH} = V_{DDA}, V_{REFL} = V_{SSA}$)

Characteristic	Conditions	С	Symbol	Min	Typical ¹	Max	Unit	Comment
Supply Current ADLPC=1 ADLSMP=1 ADCO=1		Т	I _{DDAD}	_	120	_	μА	
Supply Current ADLPC=1 ADLSMP=0 ADCO=1		Т	I _{DDAD}	_	202	_	μА	
Supply Current ADLPC=0 ADLSMP=1 ADCO=1		Т	I _{DDAD}		288		μА	
Supply Current ADLPC=0 ADLSMP=0 ADCO=1		Т	I _{DDAD}		0.532	1	mA	
Supply Current	Stop, Reset, Module Off	Т	I _{DDAD}	_	0.007	0.8	μА	
ADC Asynchronous Clock Source	High Speed (ADLPC = 0)	Б		2	3.3	5	NAL 1-	t _{ADACK} =
	Low Power (ADLPC = 1)	Р	f _{ADACK}	1.25	2	3.3	MHz	1/f _{ADACK}
Conversion Time (Including sample time)	Short Sample (ADLSMP = 0)	Т	t _{ADC}	_	20	_	ADCK	
	Long Sample (ADLSMP = 1)	<u>'</u>	ADC	ı	40	I	cycles	See reference manual for
Sample Time	Short Sample (ADLSMP = 0)	Т	t. = -	ı	3.5	I	ADCK	conversion time variances
Sample Time	Long Sample (ADLSMP = 1)	'	t _{ADS}	-	23.5		cycles	
Tatal	12-bit mode	Т		1	±3.0	1		For 28-pin and 24-pin
Total Unadjusted	10-bit mode	Р	E _{TUE}	1	±1	1	LSB ²	packages only.
Error	8-bit mode	Т			±0.5			Includes quantization
Total	10-bit mode	Р		_	±1.5	_		For 16-pin
Unadjusted Error	8-bit mode	Т	E _{TUE}	_	±0.7	_	LSB ²	package only. Includes quantization
	12-bit mode	Т		_	±1.75	_		
Differential	10-bit mode	Р	DNL	_	±0.5	_	LSB ²	
Non-Linearity	8-bit mode	Т		_	±0.3	_		
	Monotonicity and No-Missin	g-Codes	guaranteed	d			•	•

MC9S08QB8 Series MCU Data Sheet, Rev. 3

Table 16. 12-Bit ADC Characteristics ($V_{REFH} = V_{DDA}$, $V_{REFL} = V_{SSA}$) (continued)

Characteristic	Conditions	С	Symbol	Min	Typical ¹	Max	Unit	Comment
	12-bit mode	Т		_	±1.5	_		
Integral Non-Linearity	10-bit mode	С	INL	_	±0.5	_	LSB ²	
,	8-bit mode]		_	±0.3	_		
	12-bit mode	С		_	±1.5	_		For 28-pin and
Zero-Scale Error	10-bit mode	Р	E _{ZS}	_	±0.5	±1.5	LSB ²	24-pin packages only.
	8-bit mode	Т		_	±0.5	±0.5		$V_{ADIN} = V_{SSA}$
Zero-Scale	10-bit mode	Р		_	±1.5	±2.1	1.002	For 16-pin
Error	8-bit mode	Т	E _{ZS}	_	±0.5	±0.7	LSB ²	package only. V _{ADIN} = V _{SSA}
	12-bit mode	Т		_	±1	_		For 28-pin and
Full-Scale Error	10-bit mode	Р	E _{FS}	_	±0.5	±1	LSB ²	24-pin packages only.
	8-bit mode	Т		_	±0.5	±0.5		$V_{ADIN} = V_{DDA}$
Full-Scale	10-bit mode	Т	E _{FS}	_	±1	±1.5		For 16-pin
Error	8-bit mode	Т		_	±0.5	±0.5	LSB ²	package only. $V_{ADIN} = V_{DDA}$
	12-bit mode		E _Q		-1 to 0	-		
Quantization Error	10-bit mode	D		_	_	±0.5	LSB ²	
	8-bit mode			_	_	±0.5		
	12-bit mode			_	±1	_		
Input Leakage Error	10-bit mode	D	E _{IL}	0	±0.2	<u>±</u> 4	LSB ²	Pad leakage ³ * R _{AS}
	8-bit mode			0	±0.1	±1.2		٨٥
Temp Sensor	–40°C− 25°C	- D		_	1.646	_	mV/°C	
Slope	25°C- 85°C	7 0	m	_	1.769	_	1 IIIV/ C	
Temp Sensor Voltage	25°C	D	V _{TEMP25}		701.2		mV	

Typical values assume V_{DDA} = 3.0 V, Temp = 25 °C, f_{ADCK}=1.0 MHz unless otherwise stated. Typical values are for reference only and are not tested in production.

3.13 Flash Specifications

This section provides details about program/erase times and program-erase endurance for the flash memory.

² 1 LSB = $(V_{REFH} - V_{REFL})/2^N$

³ Based on input pad leakage current. Refer to pad electricals.

Program and erase operations do not require any special power sources other than the normal V_{DD} supply. For more detailed information about program/erase operations, see the memory section.

Table 17. Flash Characteristics

С	Characteristic	Symbol	Min	Typical	Max	Unit
D	Supply voltage for program/erase -40°C to 85°C	V _{prog/erase}	1.8		3.6	V
D	Supply voltage for read operation	V _{Read}	1.8		3.6	V
D	Internal FCLK frequency ¹	f _{FCLK}	150		200	kHz
D	Internal FCLK period (1/FCLK)	t _{Fcyc}	5		6.67	μS
D	Byte program time (random location) ⁽²⁾	t _{prog}			t _{Fcyc}	
D	Byte program time (burst mode) ⁽²⁾	t _{Burst}		t _{Fcyc}		
D	Page erase time ²	t _{Page}		t _{Fcyc}		
D	Mass erase time ⁽²⁾	t _{Mass}		20,000		
D	Byte program current ³	RI _{DDBP}	_	4	_	mA
D	Page erase current ³	RI _{DDPE}	_	6	_	mA
С	Program/erase endurance ⁴ T_L to $T_H = -40$ °C to + 85°C $T = 25$ °C	_	10,000	 100,000	_ _	cycles
С	Data retention ⁵	t _{D_ret}	15	100	_	years

The frequency of this clock is controlled by a software setting.

3.14 EMC Performance

Electromagnetic compatibility (EMC) performance is highly dependant on the environment in which the MCU resides. Board design and layout, circuit topology choices, location and characteristics of external components as well as MCU software operation all play a significant role in EMC performance. The system designer should consult Freescale applications notes such as AN2321, AN1050, AN1263, AN2764, and AN1259 for advice and guidance specifically targeted at optimizing EMC performance.

² These values are hardware state machine controlled. User code does not need to count cycles. This information supplied for calculating approximate time to program and erase.

³ The program and erase currents are additional to the standard run I_{DD} . These values are measured at room temperatures with $V_{DD} = 3.0 \text{ V}$, bus frequency = 4.0 MHz.

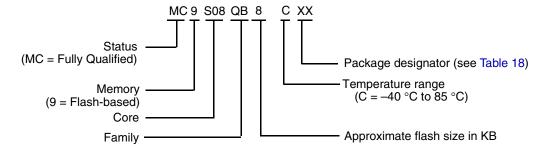
Typical endurance for flash was evaluated for this product family on the 9S12Dx64. For additional information on how Freescale defines typical endurance, please refer to Engineering Bulletin EB619, Typical Endurance for Nonvolatile Memory.

⁵ **Typical data retention** values are based on intrinsic capability of the technology measured at high temperature and de-rated to 25°C using the Arrhenius equation. For additional information on how Freescale defines typical data retention, please refer to Engineering Bulletin EB618, *Typical Data Retention for Nonvolatile Memory.*

4 Ordering Information

This section contains ordering information for the device numbering system.

Example of the device numbering system:



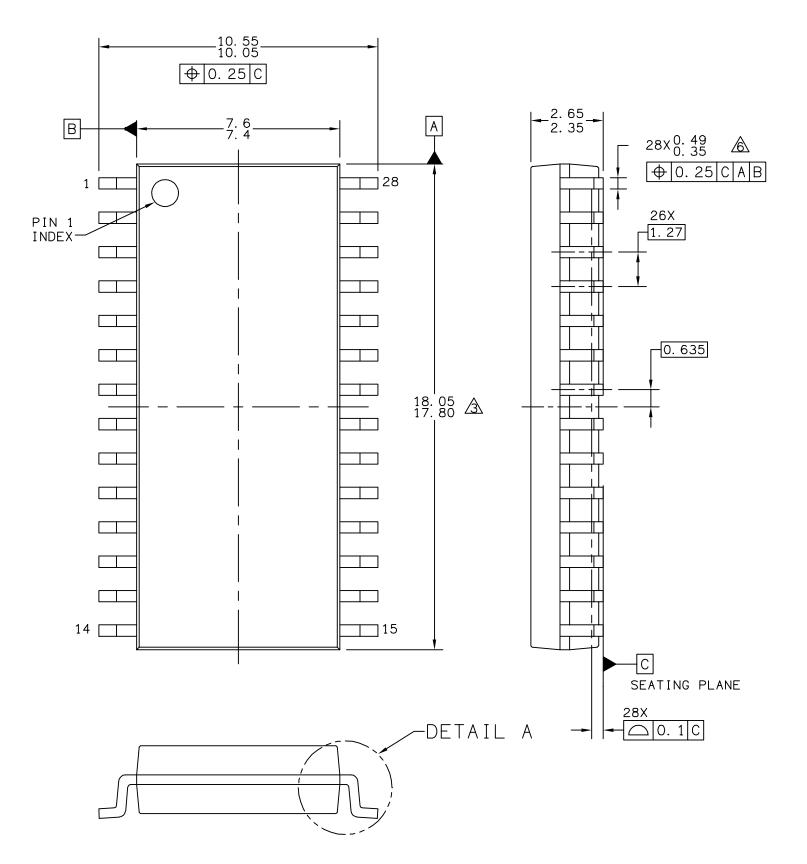
5 Package Information

Table 18. Package Descriptions

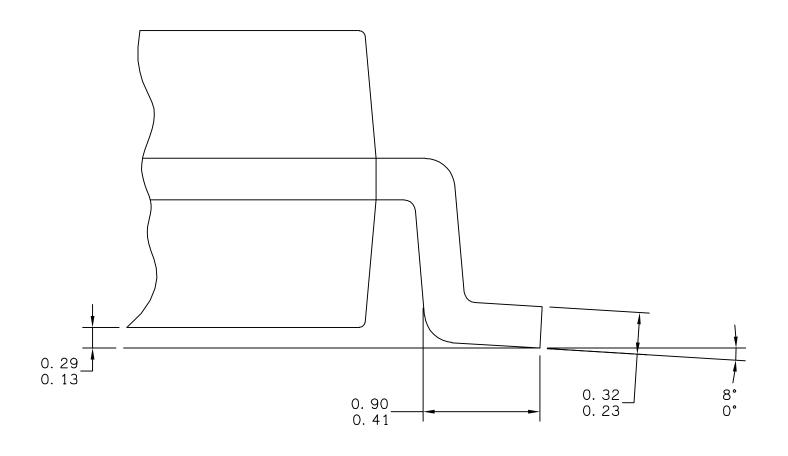
Pin Count	Package Type	Abbreviation	Designator	Case No.	Document No.
28	Small Outline Integrated Circuit	SOIC	WL	751F	98ASB42345B
24	Quad Flat Non-Leaded	QFN	GK	1982-01	98ARL10608D
16	Thin Shrink Small Outline Package	TSSOP	TG	948F	98ASH70247A

5.1 Mechanical Drawings

The following pages are mechanical drawings for the packages described in Table 18.



© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED. MECHANICA		L OUTLINE	PRINT VERSION NOT TO SCALE	
TITLE: SOIC, WIDE BODY, 28 LEAD CASEOUTLINE		DOCUMENT NO): 98ASB42345B	REV: G
		CASE NUMBER	R: 751F-05	10 MAR 2005
		STANDARD: MS-013AE		



© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	MECHANICA	L OUTLINE	PRINT VERSION NO	OT TO SCALE
TITLE: SOIC, WIDE BODY, 28 LEAD CASEOUTLINE		DOCUMENT NO): 98ASB42345B	REV: G
		CASE NUMBER	2: 751F-05	10 MAR 2005
		STANDARD:	MS-013AE	

NOTES:

- 1. DIMENSIONS ARE IN MILLIMETERS.
- 2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
- THIS DIMENSION DOES NOT INCLUDE MOLD PROTRUSION. MAXIMUM MOLD PROTRUSION 0.15 PER SIDE.
- 4. 751F-01 THRU -04 OBSOLETE. NEW STANDARD: 751F-05

<u>/5.</u>

THIS DIMENSION DOES NOT INCLUDE DAM BAR PROTRUSION ALLOWABLE DAM BAR PROTRUSION SHALL BE 0.13 TOTAL IN EXCESS OF THIS DIMENSION AT MAXIMUM MATERIAL CONDITION.

© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	ECHANICAL OUTLINE	PRINT VERSION NO	OT TO SCALE	
TITLE: SOIC, WIDE BODY,	DOCUMENT NO): 98ASB42345B	REV: G	
28 LEAD	CASE NUMBER	R: 751F-05	10 MAR 2005	
CASEOUTLINE	STANDARD: MS	STANDARD: MS-013AE		



© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED. ELECTRONIC VERSIONS ARE UNCONTROLLED EXCEPT WHEN ACCESSED DIRECTLY FROM THE DOCUMENT CONTROL REPOSITORY. PRINTED VERSIONS ARE UNCONTROLLED EXCEPT WHEN STAMPED "CONTROLLED COPY" IN RED.

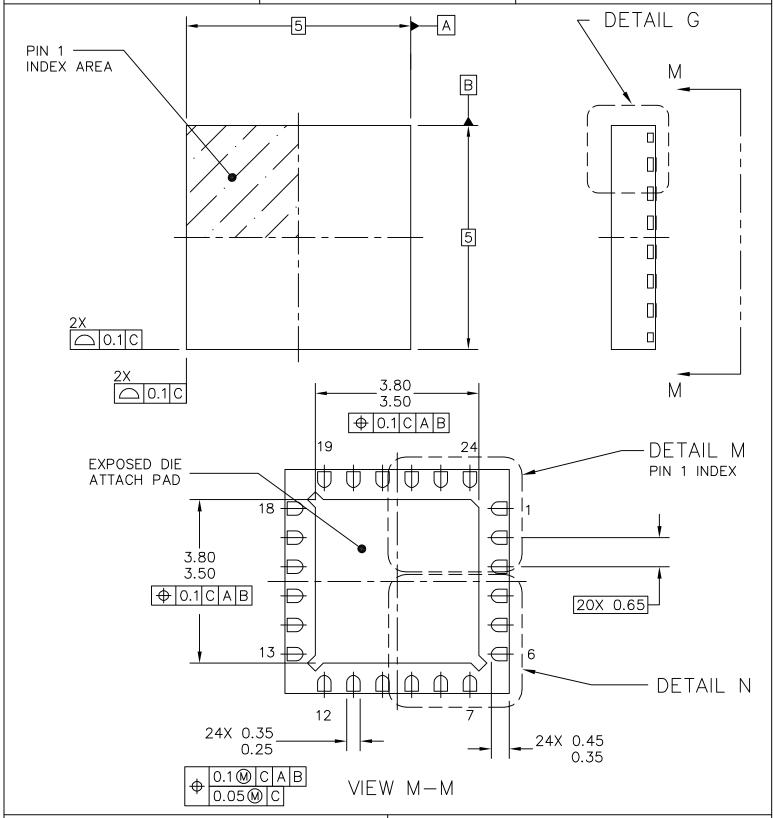
MECHANICAL OUTLINES DICTIONARY

DO NOT SCALE THIS DRAWING

DOCUMENT NO: 98ARL10608D

PAGE: 1982

REV: 0



TITLE: THERMALLY ENHANCED QUAD

FLAT NON-LEADED PACKAGE (QFN)

24 TERMINAL, 0.65 PITCH (5 X 5 X 1)

CASE NUMBER: 1982-01

STANDARD: JEDEC-MO-220 VHHC-1

PACKAGE CODE: 6238 | SHEET: 1 OF 4



© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED. ELECTRONIC VERSIONS ARE UNCONTROLLED EXCEPT WHEN ACCESSED DIRECTLY FROM THE DOCUMENT CONTROL REPOSITORY. PRINTED VERSIONS ARE UNCONTROLLED EXCEPT WHEN STAMPED "CONTROLLED COPY" IN RED.

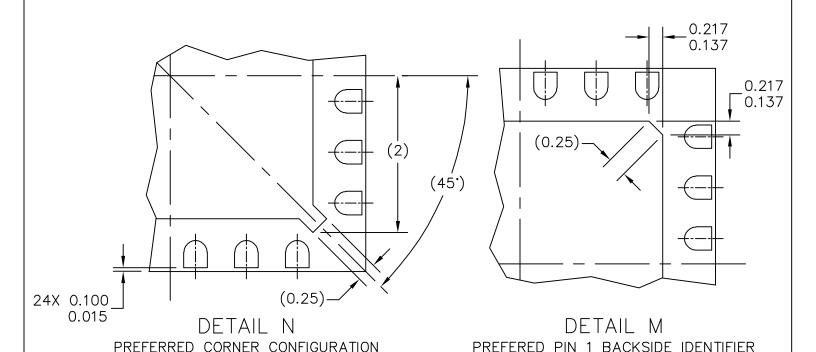
MECHANICAL OUTLINES DICTIONARY

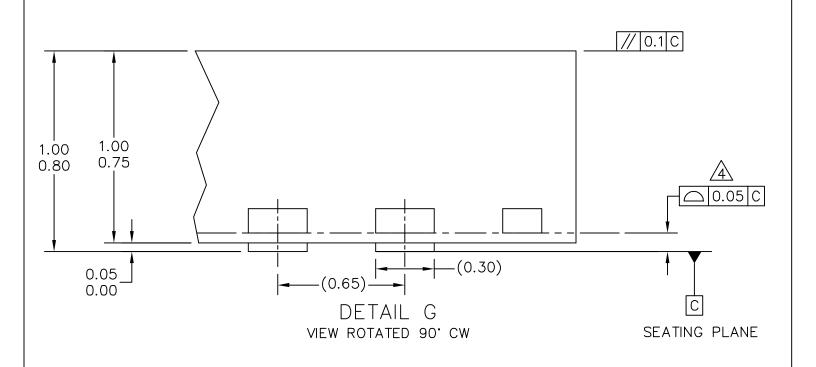
DO NOT SCALE THIS DRAWING

DOCUMENT NO: 98ARL10608D

PAGE: 1982

REV: 0





TITLE: THERMALLY ENHANCED QUAD

FLAT NON-LEADED PACKAGE (QFN)

24 TERMINAL, 0.65 PITCH (5 X 5 X 1)

CASE NUMBER: 1982-01

STANDARD: JEDEC-MO-220 VHHC-1

PACKAGE CODE: 6238 | SHEET: 2 OF 4



© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED. ELCTRONIC VERSIONS ARE UNCONTROLLED EXCEPT WHEN ACCESSED DIRECTLY FROM THE DOCUMENT CONTROL REPOSITORY. PRINTED VERSIONS ARE UNCONTROLLED EXCEPT WHEN STAMPED "CONTROLLED COPY" IN RED.

MECHANICAL OUTLINES DICTIONARY

PAGE: 1982

REV: 0

DO NOT SCALE THIS DRAWING

NOTES:

- 1. DIMENSIONS ARE IN MILLIMETERS.
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
- 3. THE COMPLETE JEDEC DESIGNATOR FOR THIS PACKAGE IS: HF-PQFN.

4.

COPLANARITY APPLIES TO LEADS, CORNER LEADS, AND DIE ATTACH PAD.

5. MIN METAL GAP SHOULD BE 0.2MM.

TITLE: THERMALLY ENHANCED QUAD

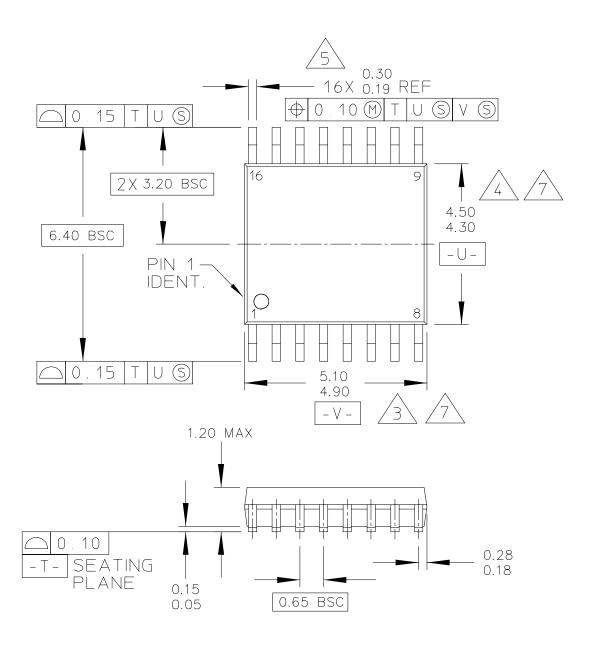
FLAT NON-LEADED PACKAGE (QFN)

24 TERMINAL, 0.65 PITCH (5 X 5 X 1)

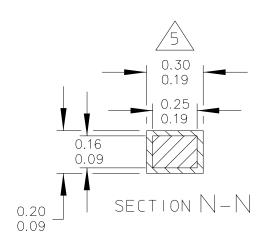
CASE NUMBER: 1982-01

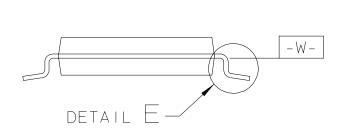
STANDARD: JEDEC-MO-220 VHHC-1

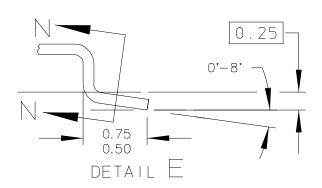
PACKAGE CODE: 6238 | SHEET: 3 OF 4



© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	MECHANICAL OUTLINE		PRINT VERSION NOT TO SCALE	
TITLE:		DOCUMENT NO]: 98ASH70247A	REV: B
TO LU ISSUP, PITCH U.65MM		CASE NUMBER: 948F-01 19 MAY 2005		19 MAY 2005
		STANDARD: JEDEC		







© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	MECHANICAL OUTLINE		PRINT VERSION NOT TO SCALE	
16 LD TSSOP, PITCH 0.65MM		DOCUMENT NO	1: 98ASH70247A	REV: B
		CASE NUMBER	2: 948F-01	19 MAY 2005
		STANDARD: JE	DEC	

NOTES:

- 1. CONTROLLING DIMENSION: MILLIMETER
- 2. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.



DIMENSION DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS. MOLD FLASH OR GATE BURRS SHALL NOT EXCEED 0.15 PER SIDE



DIMENSION DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION.
INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.25 PER SIDE



DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.08 TOTAL IN EXCESS OF THE DIMENSION AT MAXIMUM MATERIAL CONDITION.

6. TERMINAL NUMBERS ARE SHOWN FOR REFERENCE ONLY.



DIMENSIONS ARE TO BE DETERMINED AT DATUM PLANE -W-

© FREESCALE SEMICONDUCTOR, INC. ALL RIGHTS RESERVED.	MECHANICAL OUTLINE		PRINT VERSION NO	TO SCALE
TITLE:		DOCUMENT NO]: 98ASH70247A	REV: B
16 LD 1550P, PHCH 0.65MM		CASE NUMBER: 948F-01 19 MAY 2005		19 MAY 2005
		STANDARD: JEDEC		

How to Reach Us:

Home Page:

www.freescale.com

Web Support:

http://www.freescale.com/support

USA/Europe or Locations Not Listed:

Freescale Semiconductor, Inc.
Technical Information Center, EL516
2100 East Elliot Road
Tempe, Arizona 85284
1-800-521-6274 or +1-480-768-2130
www.freescale.com/support

Europe, Middle East, and Africa:

Freescale Halbleiter Deutschland GmbH Technical Information Center Schatzbogen 7 81829 Muenchen, Germany +44 1296 380 456 (English) +46 8 52200080 (English) +49 89 92103 559 (German) +33 1 69 35 48 48 (French) www.freescale.com/support

Japan:

Freescale Semiconductor Japan Ltd. Headquarters ARCO Tower 15F 1-8-1, Shimo-Meguro, Meguro-ku, Tokyo 153-0064 Japan 0120 191014 or +81 3 5437 9125 support.japan@freescale.com

Asia/Pacific:

Freescale Semiconductor China Ltd. Exchange Building 23F No. 118 Jianguo Road Chaoyang District Beijing 100022 China +86 10 5879 8000 support.asia@freescale.com

For Literature Requests Only:

Freescale Semiconductor Literature Distribution Center P.O. Box 5405
Denver, Colorado 80217
1-800-441-2447 or +1-303-675-2140
Fax: +1-303-675-2150
LDCForFreescaleSemiconductor@hibbertgroup.com

implementers to use Freescale Semiconductor products. There are no express or implied copyright licenses granted hereunder to design or fabricate any integrated circuits or integrated circuits based on the information in this document.

Information in this document is provided solely to enable system and software

Freescale Semiconductor reserves the right to make changes without further notice to any products herein. Freescale Semiconductor makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does Freescale Semiconductor assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. "Typical" parameters that may be provided in Freescale Semiconductor data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals", must be validated for each customer application by customer's technical experts. Freescale Semiconductor does not convey any license under its patent rights nor the rights of others. Freescale Semiconductor products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the Freescale Semiconductor product could create a situation where personal injury or death may occur. Should Buyer purchase or use Freescale Semiconductor products for any such unintended or unauthorized application, Buyer shall indemnify and hold Freescale Semiconductor and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Freescale Semiconductor was negligent regarding the design or manufacture of the part.

RoHS-compliant and/or Pb-free versions of Freescale products have the functionality and electrical characteristics as their non-RoHS-compliant and/or non-Pb-free counterparts. For further information, see http://www.freescale.com or contact your Freescale sales representative.

For information on Freescale's Environmental Products program, go to http://www.freescale.com/epp.

Freescale $^{\text{TM}}$ and the Freescale logo are trademarks of Freescale Semiconductor, Inc. All other product or service names are the property of their respective owners.

© Freescale Semiconductor, Inc. 2008-2009. All rights reserved.

Document Number: MC9S08QB8

Rev. 3 3/2009

